



COMPANY INTRODUCTION

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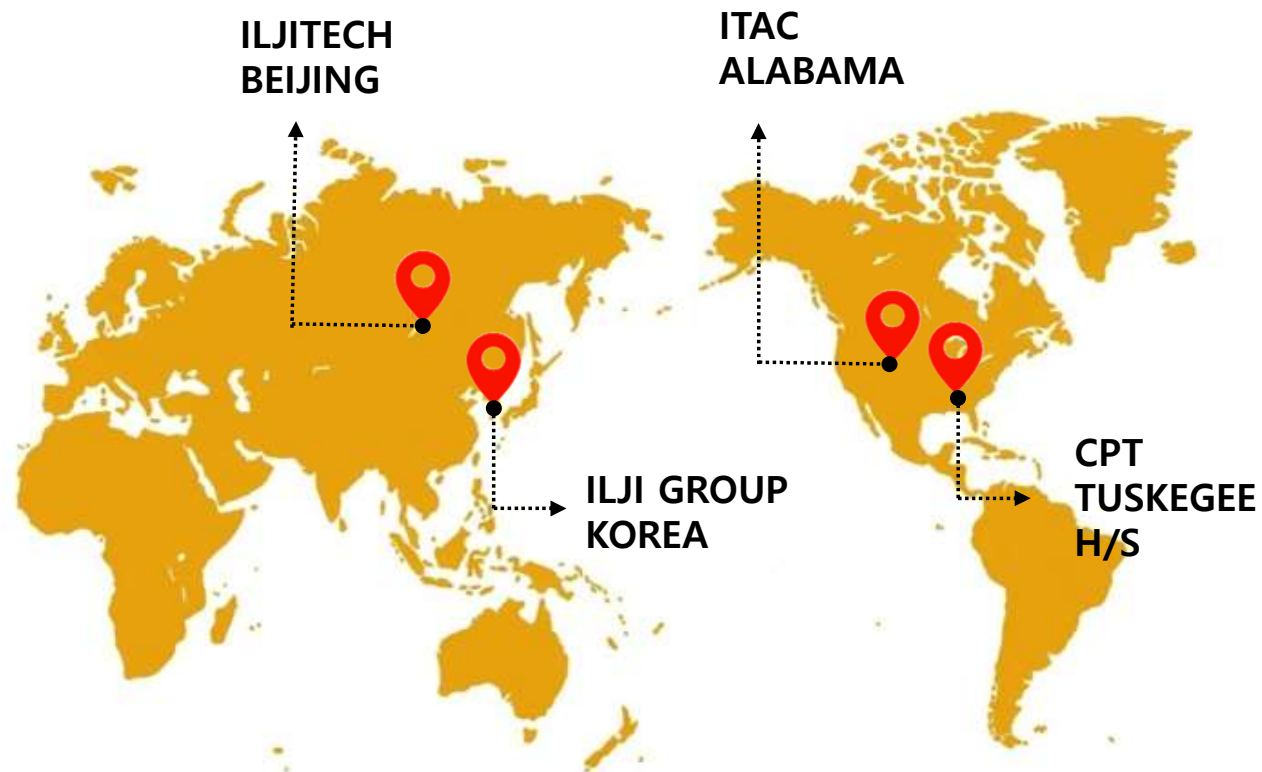
02. IJS Process

03. Technology

04. Portfolio

05. Certificate

Main Information



ILJI TECH

ILJI Tech operates two plants in Gyeongsan and four in Gyeongju, specializing in the production of stamping and assembly products

BEIJING ILJI TECH

Operates a production base in the Western District of the Mabang Industrial Park in Pinggu, Beijing, China

ITAC

ITAC Alabama, located in the United States, is a latest cold stamping plant with an annual production capacity of 512,000 units.

CPT

Targeting a 2026 launch, CPT is currently under development in Tuskegee, Alabama, and is set to serve as a specialized production hub for advanced hot stamping parts.

IJS | Solution Provider

IJS is a subsidiary specializing in the design and manufacturing of press dies.

(주)케이앤씨

K&C is a stamping company focused on producing small-sized products.

CEO MESSAGE



<CEO. KOO JUNMO>

Established in 2014, we are an automotive press die design and manufacturing company that provides everything customers want from **product order to design, forming analysis, casting, mechanical processing, and delivery under our optimized and progressive system, catering to all our clients needs**. Based on our wide range of technologies, cutting-edge facilities, and flawless quality, we have become a leader in hot stamping die manufacturing as well as general dies.

As a **SOLUTION PROVIDER** that provides the best quality to customers, IJS is aiming to become a global leader with technology and quality that is one step ahead of others based on our corporate philosophy of becoming not only No.1 but the **ONLY 1**.

Thank you.

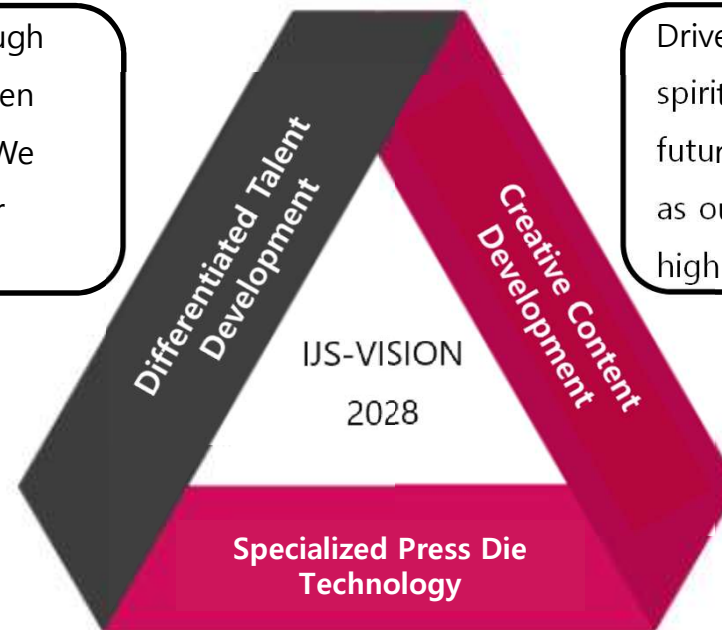
VISION 2028

THE BEST SOLUTION PROVIDER

A name that will never fade "**Small Giant IJS**"

We inspire continuous growth through the unique IJS culture, driven by open communication and clear rewards. We motivate our people to sustain their passion and thrive

Driven by an innovative and challenging spirit, we develop technologies to secure future growth engines. With innovation as our motto, we are growing into a high-value-creating enterprise



We deliver premium quality through specialized die engineering. By establishing an unrivaled IJS brand, we enhance our reputation and drive a new era of growth.

COMPANY INFO

- . Name : IJS CO. LTD.,
- . Address : Gyeongsan-si, Gyeongsangbuk-do
- . Establishment : 04. 2014
(Started as ILJI TECH Die Team in 1986)
- . Main Business : Hot Stamping Die
Cold Stamping Die
- . Home Page : <http://www.ijs.co.kr>
- . Employees : 62 Staff Members
- . Revenue : 15.0 Million USD



Customer & Global Network

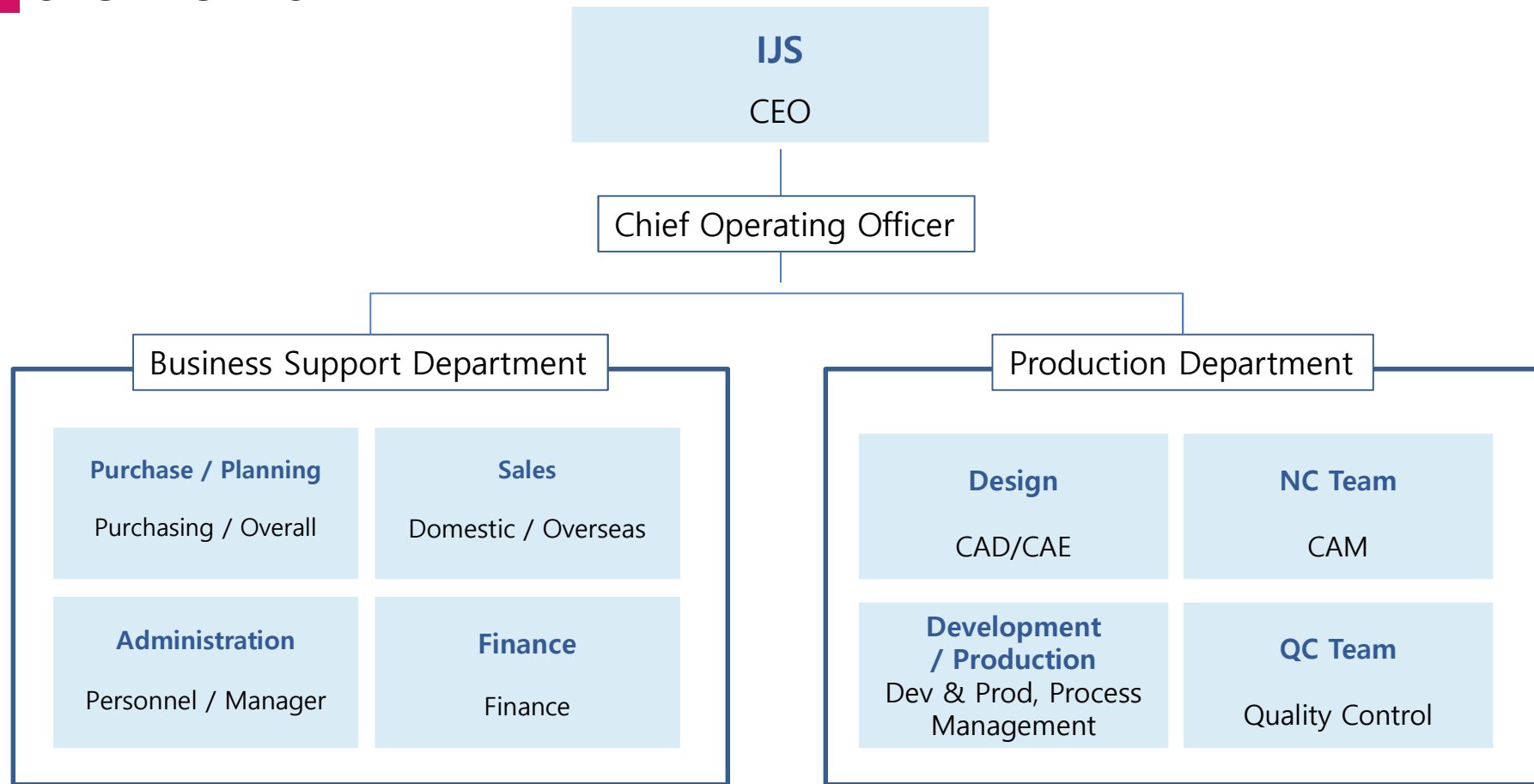
Automotive Car Makers & Tier 1



Network



ORGANISATION



Current Personnel

Team	Purchase / Plannig	Sales	Administrati on	Finance	Design	NC	Development / Production	QC	Total
No. of staff	4	3	4	2	5	3	38	3	62

HISTORY



Foundation

- 1986. 10 Founded ILJI Industry Co.,Ltd
- 1987. 09 Registered as a partner of Hyundai Motors
- 1990. 02 Acquired NC processing technology (introduced RB3N)
- 1997. 02 KSA/ISO 9002 quality system certified (VCA, England)
- 2002. 03 RB4N processing machine (4 axis machining)
- 2002. 04 Autoform technology introduced
- 2003. 09 ILJI Tech newly built tool shop
- 2006. 04 Implemented 3D design system
- 2010. 04 Established ultra high tension scanning processing and finishing capacity

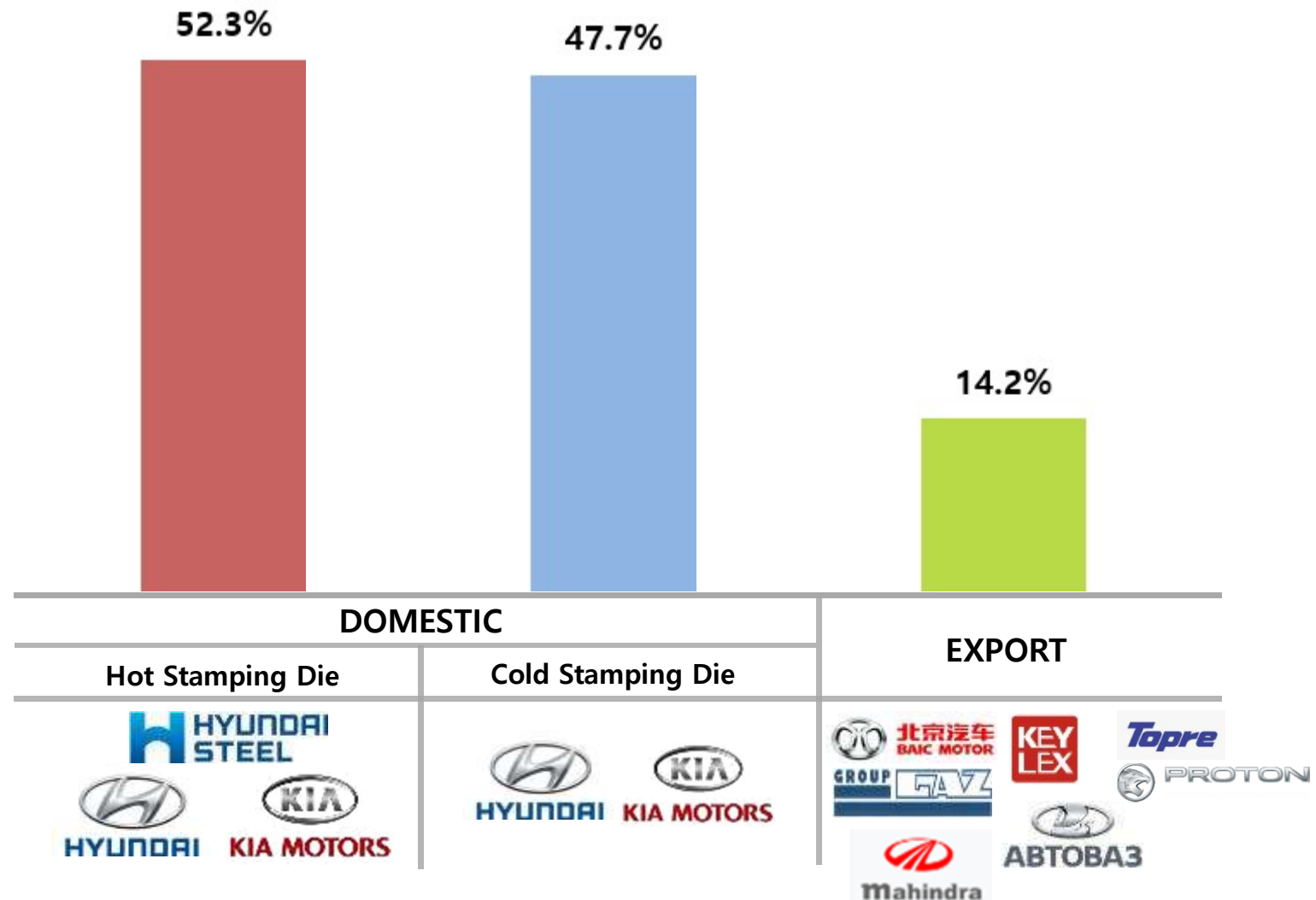
Finalisation

- 2013. 03 Introduced hot stamping press system
- 2013. 04 First order for hot stamping die Implementation
- 2014. 02 Produced all hot stamping parts for Hyundai Hysco TLC vehicles
- 2014. 03 Introduced OKUMA processing machine (5 axis)
- 2014. 04 Establishment of IJS
- 2015. 10 Registered company R&D centre
- 2015. 11 Acquired root technology business certificate
- 2017. 01 Built MES system (POP)
- 2017. 11 Die & Die's Day Minister Prize Awards for Best Executive Management
- 2017. 12 Grand Prix: Small & Medium Sized Enterprise

Global Leap

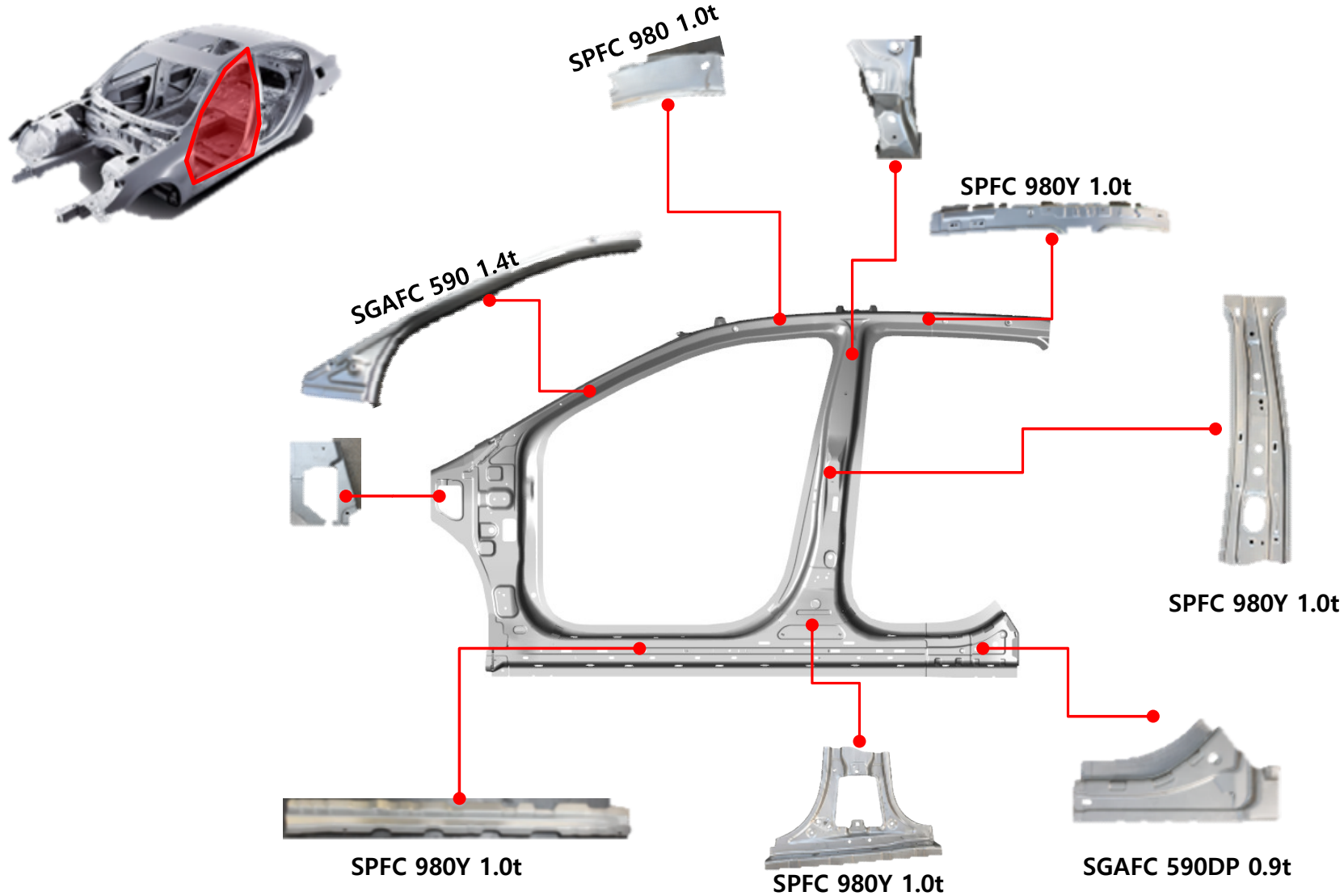
- 2018. 01 Acquired Ino-Biz
- 2018. 04 Acquired Main-Biz
- 2018. 05 Daegu Gyeongbuk Provincial Small Business Central Chairperson Award
- 2018. 06 Selected as Gyeongbuk Star Company
- 2018. 12 Selected as family-friendly certified company
- 2018. 12 Selected as promising small/medium sized enterprise for exports
- 2019. 12 Awarded \$5 million export tower by Korea International Trade Association
- 2020. 02 Selected as an outstanding leading company in industry-academia cooperation
- 2020. 12 Selected as Gyeongbuk PRIDE company
- 2021. 05 Selected as Small Giant Company
- 2022. 02 Established Drill and Boring Operation Line
- 2023. 01 Built smart factory
- 2023. 04 H/S production line for small volume/high mix
- 2024. 03 TTL contract signed with JBM for technical support

MAIN CLIENTS



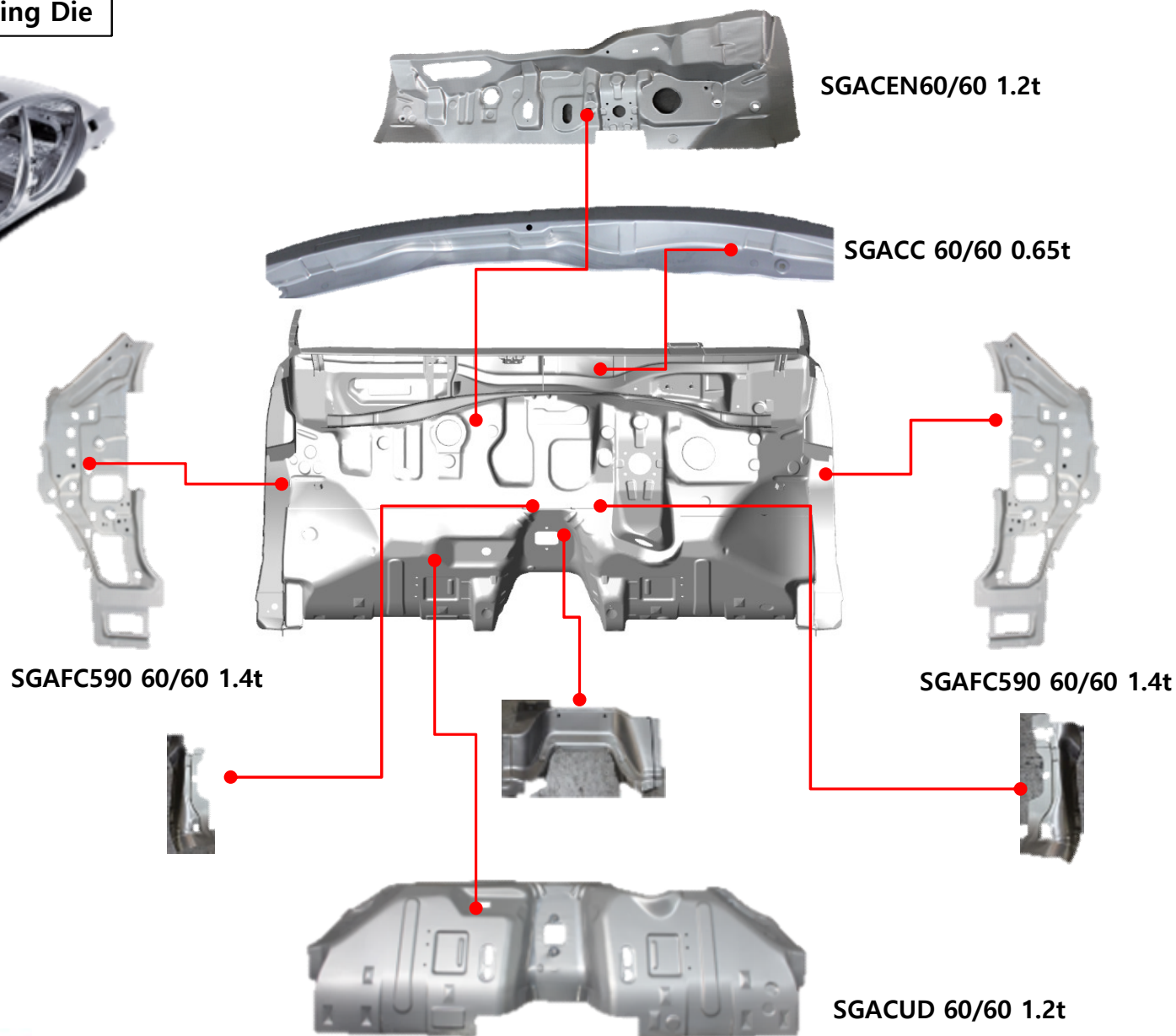
MAIN PRODUCTS – SIDE OTR REINF COMPL

Cold Stamping Die



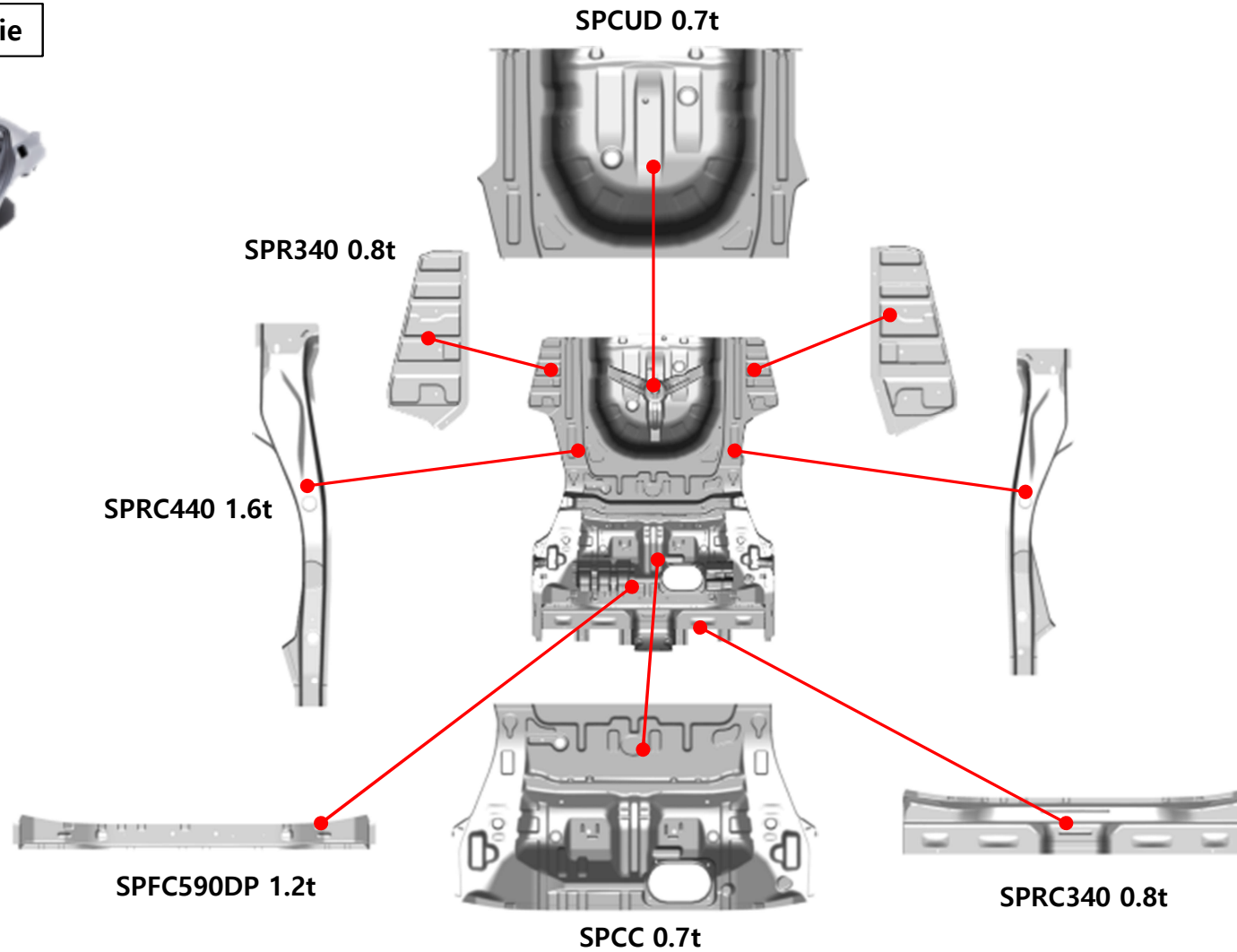
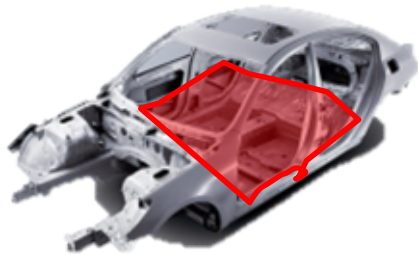
MAIN PRODUCTS – DASH COMPL

Cold Stamping Die



MAIN PRODUCTS – RR FLR COMPL

Cold Stamping Die



MAIN PRODUCTS – T/GATE COMPL

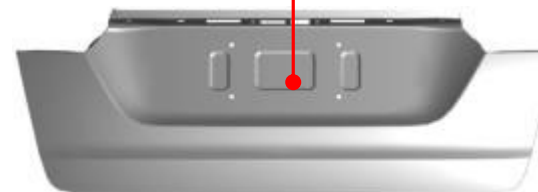
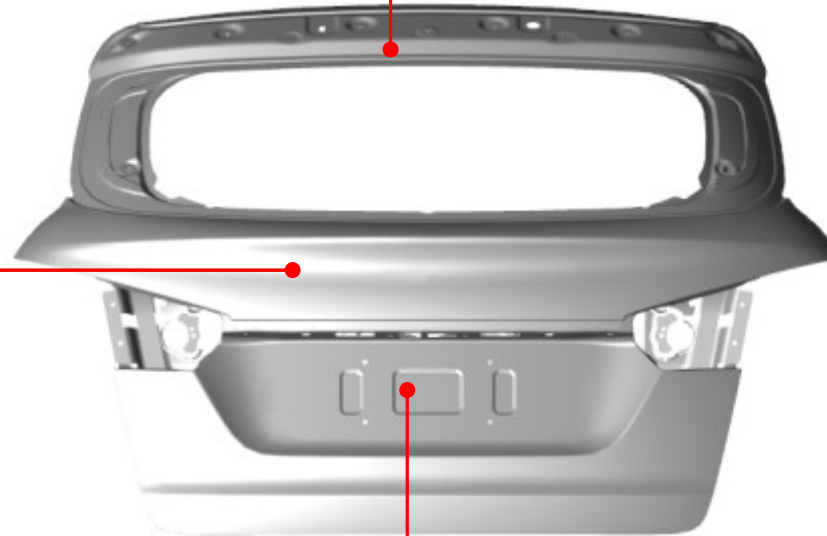
Cold Stamping Die



SGACUD 1.1t/0.65t



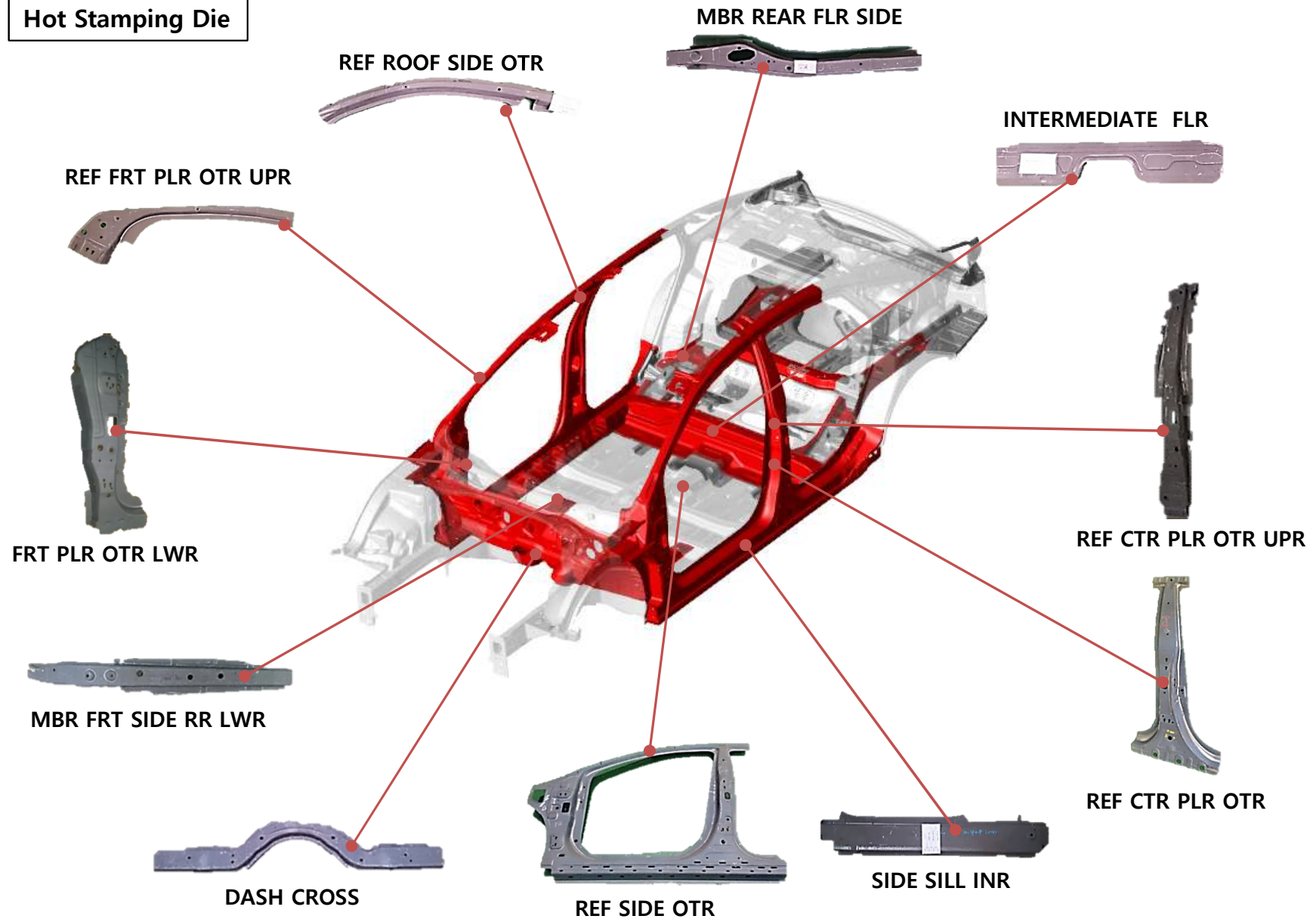
SGACUD 0.65t



SGACUD 0.65t

MAIN PRODUCTS – HOT STAMPING

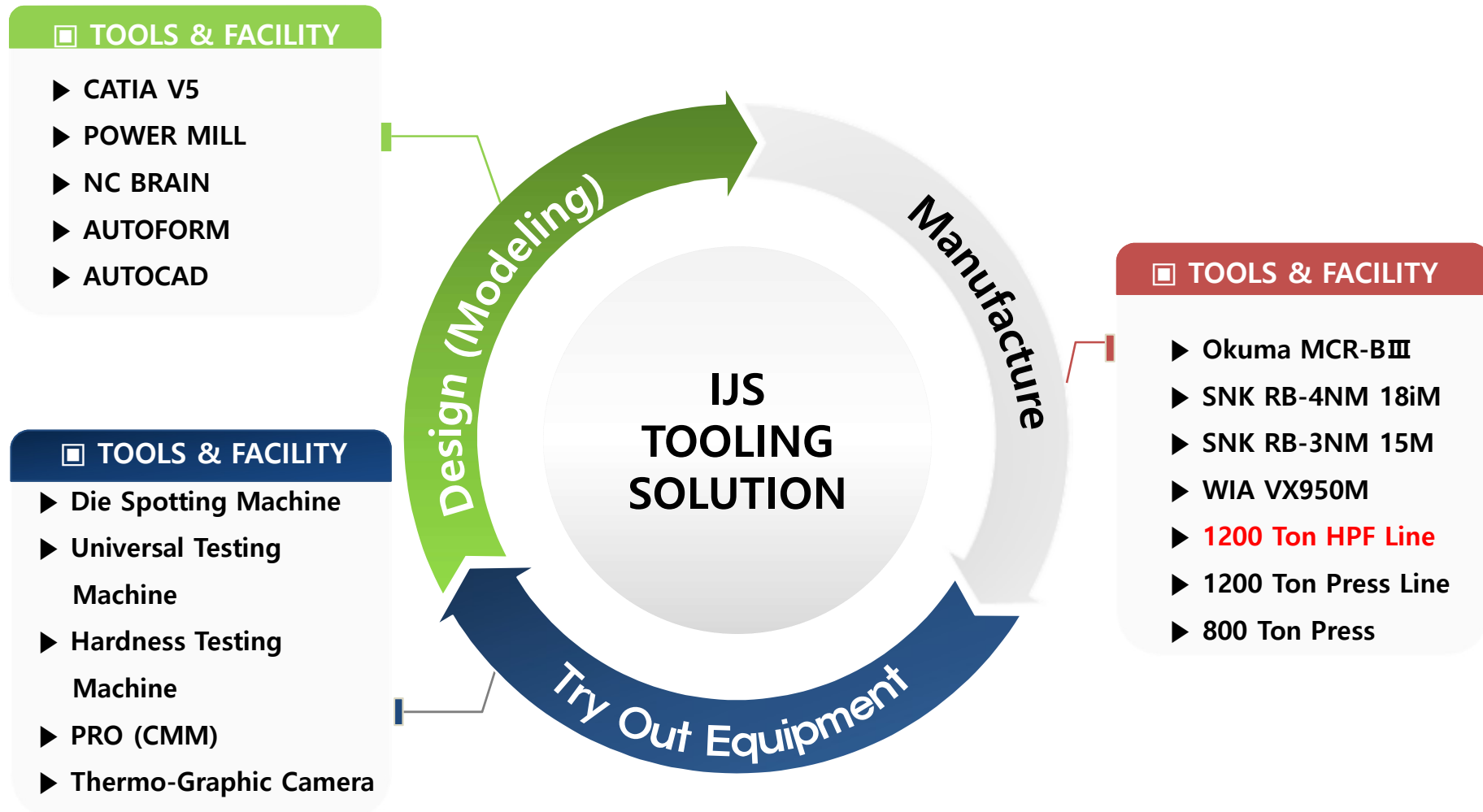
Hot Stamping Die



IJS Process

IJS PROCESS

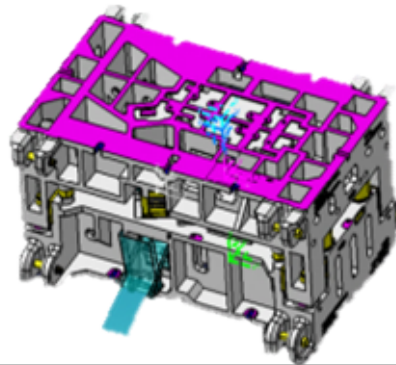
We provide an
OPTIMIZED SOLUTION



DESIGNING & MODELLING TOOLS

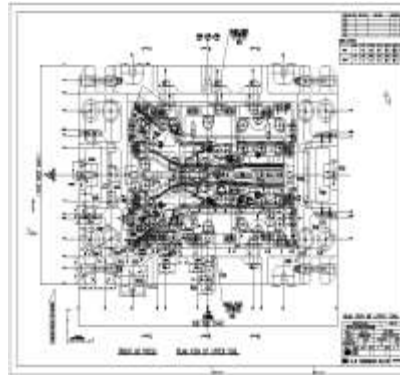
· 3D-CAD

- PRO-E (FAP, AAX)
- CATIA V5



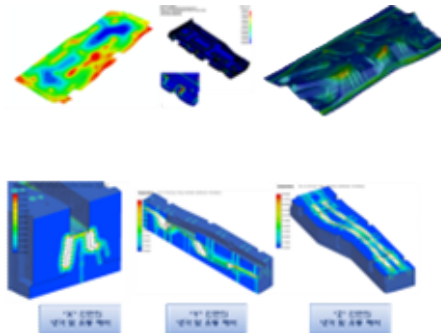
· 2D-CAD

- AUTO CAD Mechanical
- AUTO CAD Inventor
- G-STAR CAD



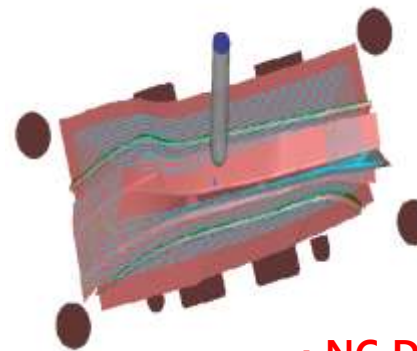
· CAE

- AUTOFORM
- Siemens STAR-CCM+



· NC DATA

- CATIA V5
- MACHINING STRATEGIST V5
- NC BRAIN
- POWER MILL



SHOP FLOOR

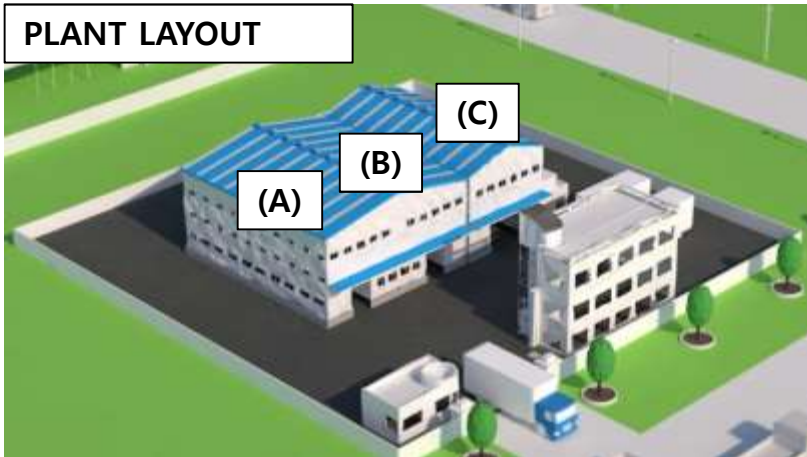
(A) MACHINING & DIE SPOTTING



(B) HOT STAMPING



PLANT LAYOUT



(C) T/O PRESS

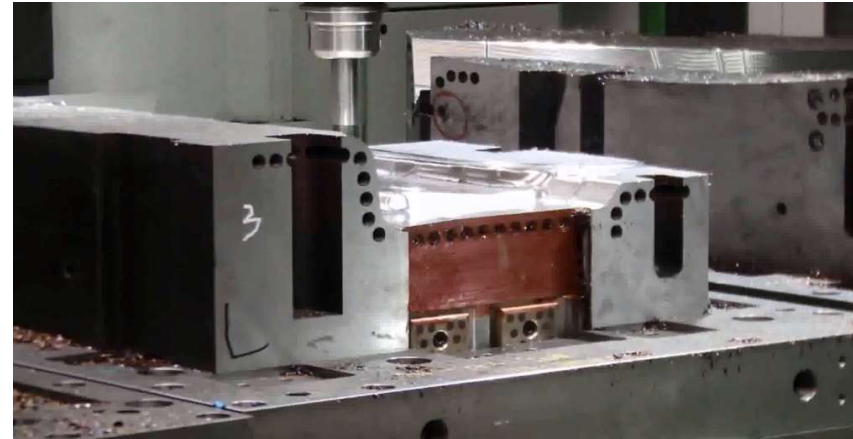


MACHINING CENTER



• **OKUMA MCR-BIII : 2 EA**

. 5-Axis Applications / TABLE SIZE : 4800 * 2500 / STROKE : 1700 * 3550 * 1800



• **WIA VX950M : 1 EA**

. TABLE SIZE : 2,700 * 950



• **SNK RB-3N - 15M : 1 EA**

. TABLE SIZE : 3000 * 1500

. STROKE : 3260 * 1700 * 1400 * 400



• **SNK RB-4NM 18iM : 2 EA**

. TABLE SIZE : 4000 * 2000

. STROKE : 4500 * 2900 * 1800



• **DCM 2740F: 1 EA**

. TABLE SIZE : 4100 * 2700

. STROKE : 4250 * 3200 * 1800

DIE SPOTTING & T/O PRESS

• DIE SPOTTING

. 50 TON HYDRAULIC



• T/O PRESS LINE UP

. 1200 TON – 1 LINE (1200-700-400-400-400)



EQUIPMENT	MANUFACTURER	CAPACITY (TON)	BOLSTER SIZE
1200 Hydraulic	SIMPAC Hydraulic	1200	4000 X 2600
1200 Mechanical	KMC Mechanical	1200	3200 X 2200
800 Mechanical	KMC Mechanical	800	2600 X 1700
700 Mechanical	Hyundai Mechanical	700	2600 X 1600
400 Mechanical	Hyundai Mechanical	400	2600 X 1600
400 Mechanical	BLISS Mechanical	400	2438 X 1676

HOT STAMPING

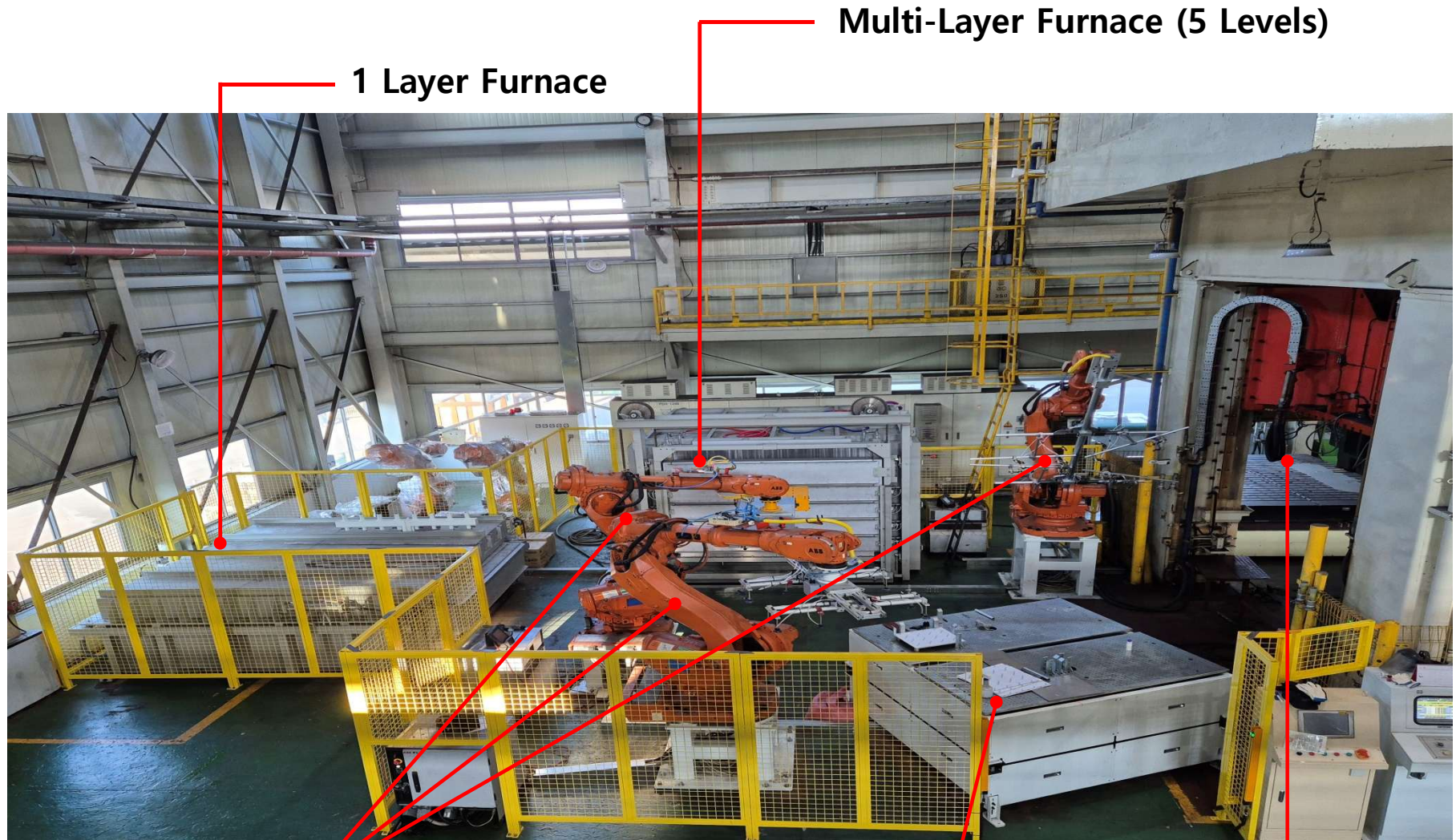


• HOT STAMPING T/O LINE

- . 1,200 Ton Hydraulic Servo Press
- . Furnace 1 EA + MLF (6F)
- . ROBOT 2 Units + 2 Units
- . Water Cooling Unit



HOT STAMPING – Multi-Layer Furnace (MLF)



Multi-Layer Furnace (5 Levels)

1 Layer Furnace

ROBOT 3 Units

Blank Pallet Supply Cart

1,200 High Speed Server Press

HOT STAMPING – Multi-Layer Furnace (MLF)



- 1) 5 Layer Furnace
- 2) Blank : 2,150 x 2,150
- 3) POWER : 3 Phase X 440V X 350Kw
- 4) Temperature Range 0 ~ 970°C
- 5) Control : S.C.R PID CONTROL
- 6) Size : 3,434 X 3,351 X 2,983



- 1) 1 Layer Furnace
- 2) Blank : 2,150 x 2,150
- 3) POWER : 3 Phase X 440V X 350Kw
- 4) Temperature Range 0 ~ 970°C
- 5) Control : S.C.R PID CONTROL
- 6) Size : 3,676 X 3,477 X 1,288

3D MEASURING CENTER

Product Quality Control: 3D Calibration



Creaform

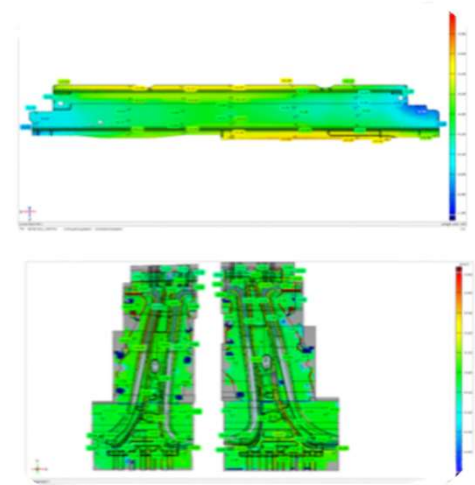
Full-field data about deviations between the actual 3D coordinates and the CAD data

- Reliable and accurate data
- Easy control of parts inspection history
 - . Digitalized inspection DATA
 - . Well organized and easy to analyze



RSA1816 ZEISS CMM

. SIZE : 6,200 * 1,600 * 2,100



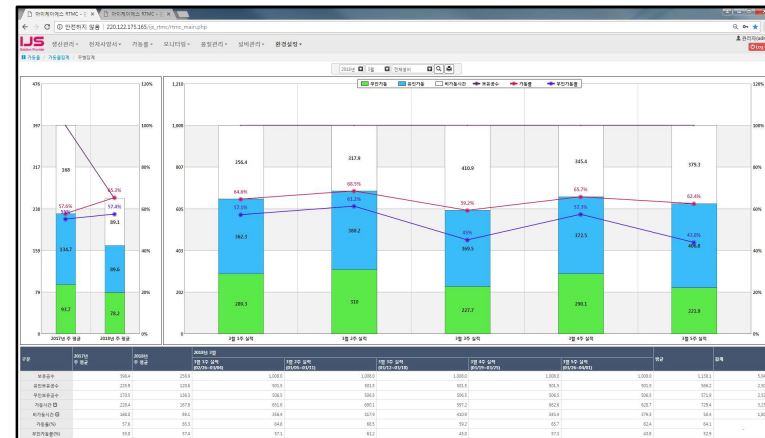
REAL TIME MONITORING

POP Real-time Monitoring System

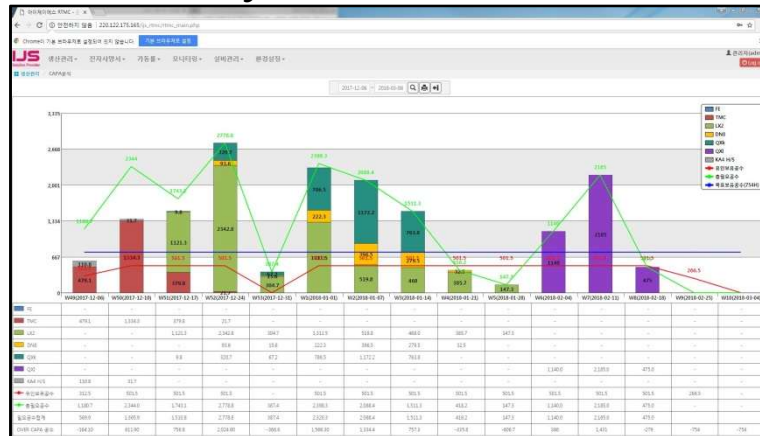
. Real-time Monitoring



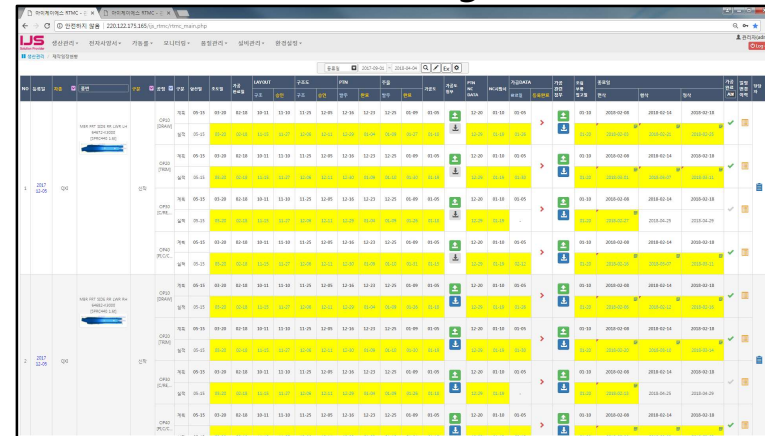
. Operating Rate Analysis



. CAPA Analysis



. Production Plan Management

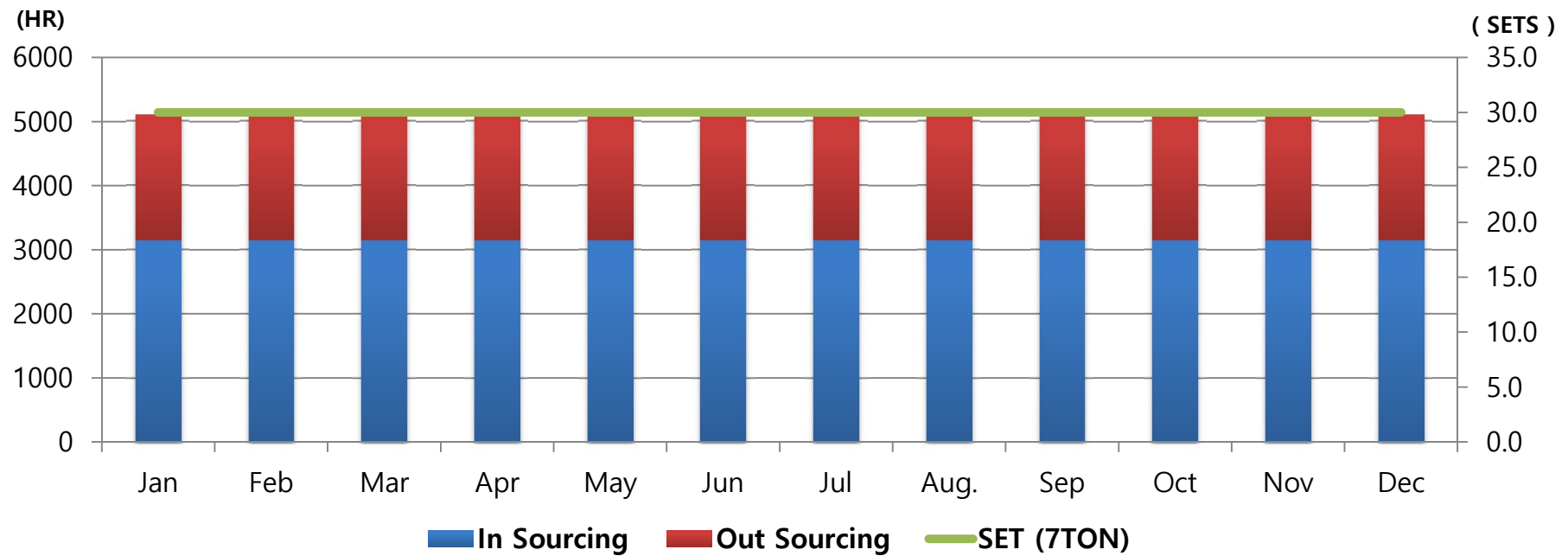


http://220.122.175.165/ijs_rtmcc/

CAPACITY

Machine Capacity

33 SETS / MONTH(Insourcing: 21.6 SETS , Outsourcing: 11.5 SETS)

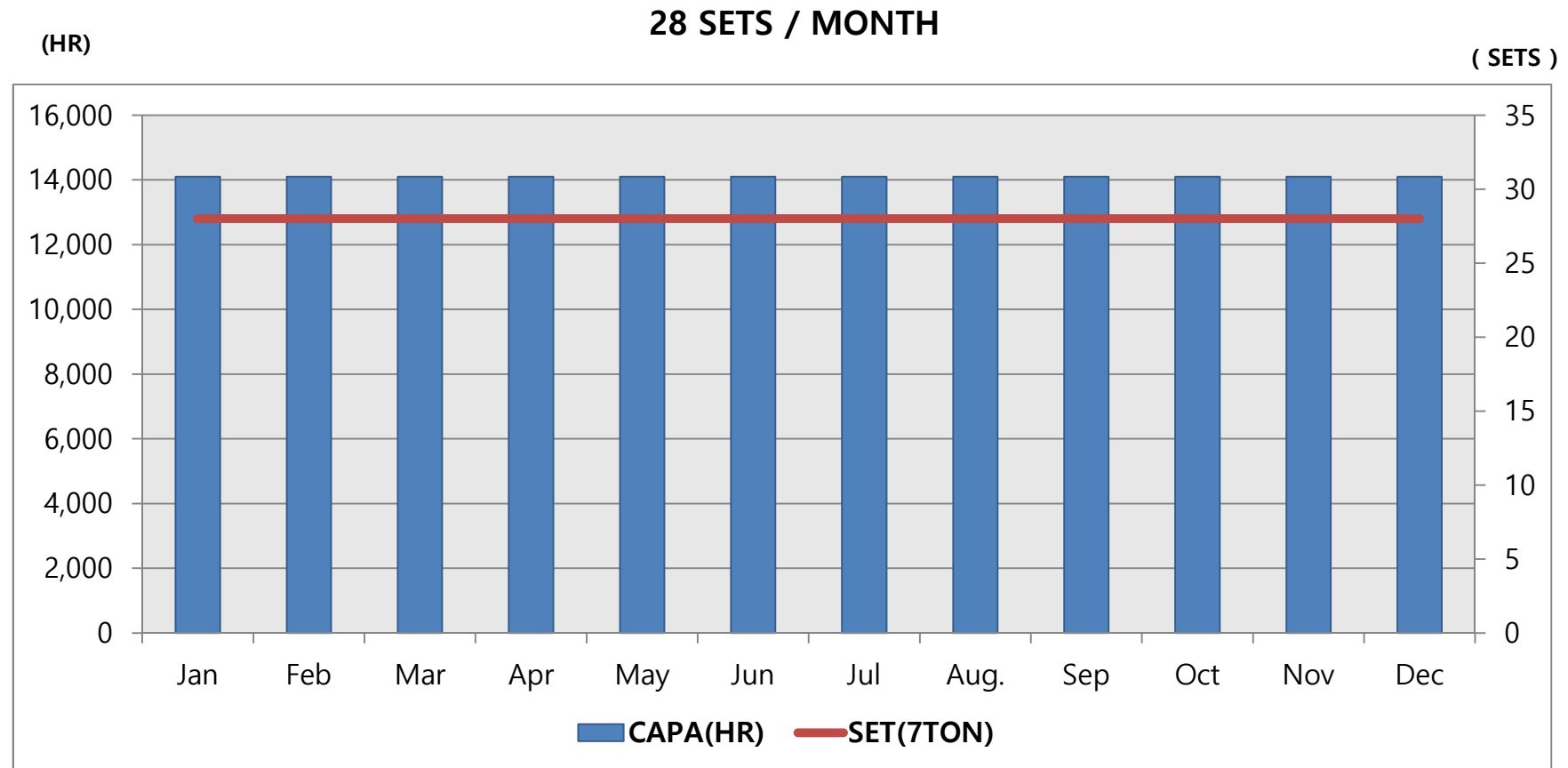


. CAPA(HR) = 7(MACHINE) * 21(HR / 1 day) * 25(day / month) = 3,675 HR

. 7 TON = 170 HR / 1 SET

CAPACITY

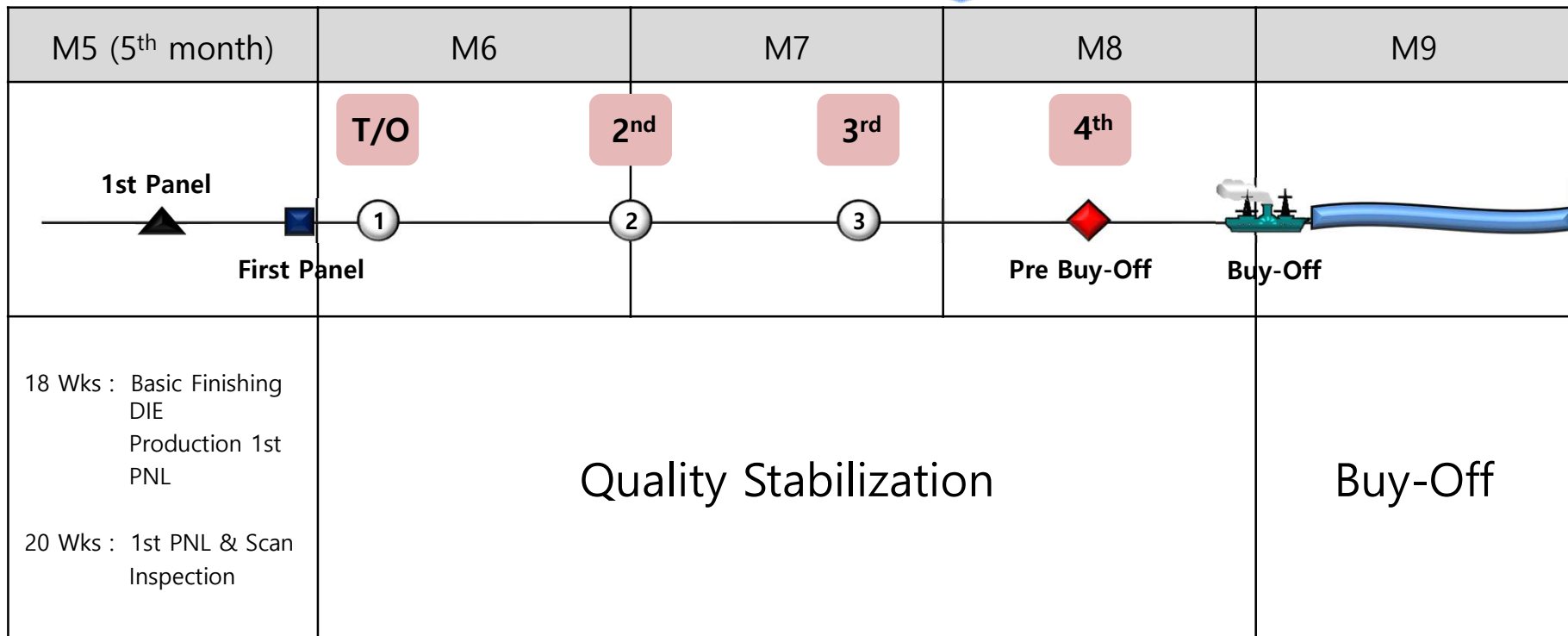
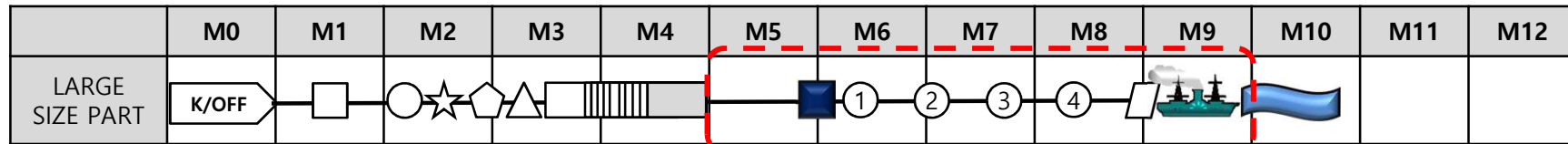
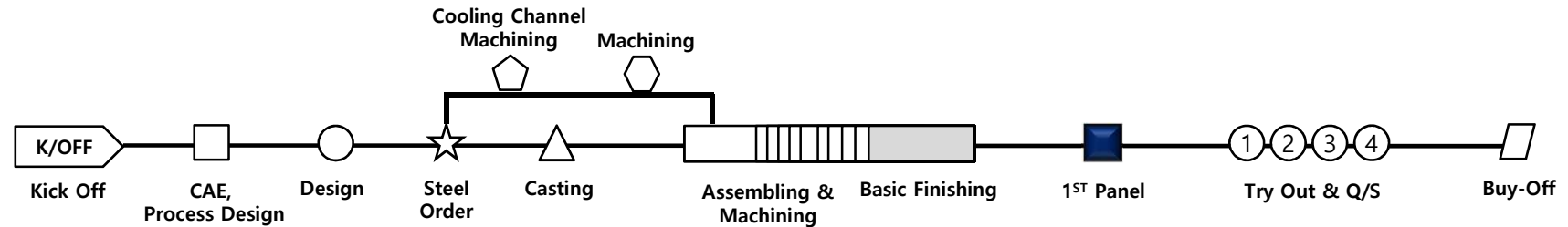
Polishing Capacity



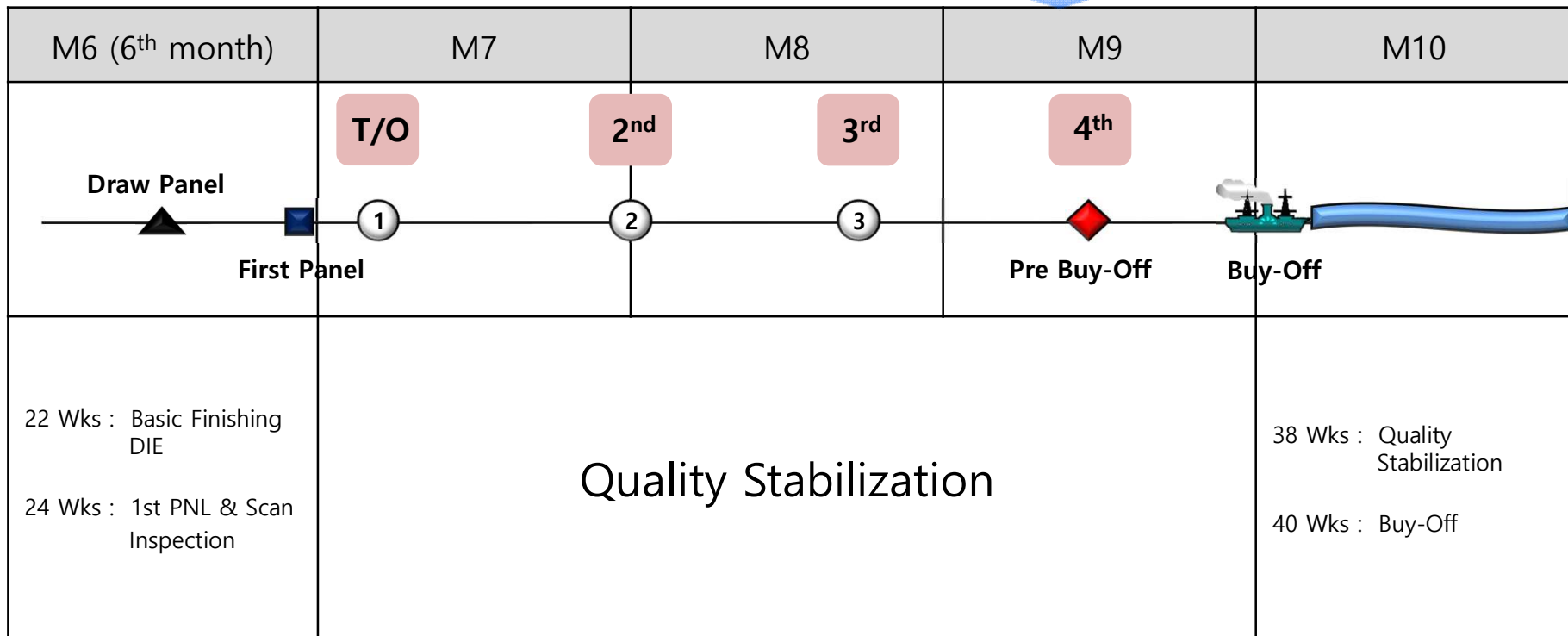
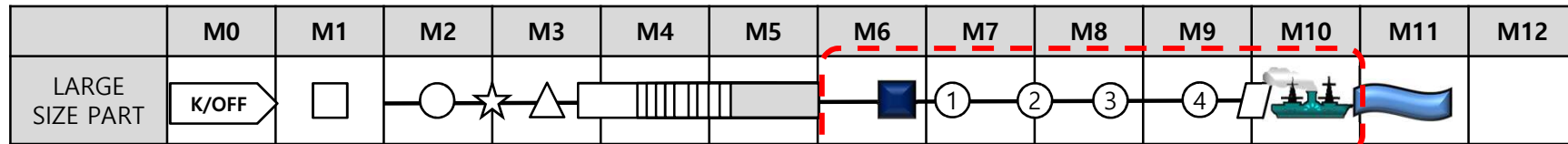
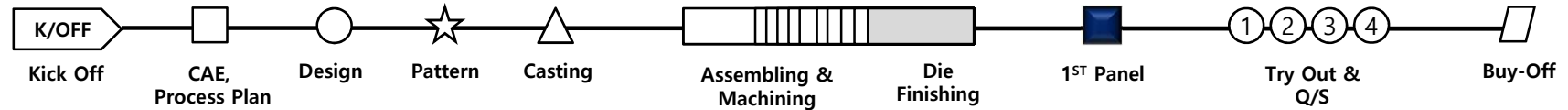
. $CAPA(HR) = 51 \text{ (NUMBER OF PEOPLE)} * 11 \text{ (HR/1day)} * 25 \text{ (day/month)} = 14,100 \text{ HR}$

. $7 \text{ TON} = 530 \text{ HR} / 1 \text{ SET}$

LEAD TIME (Hot Stamping)



LEAD TIME (Cold Parts)

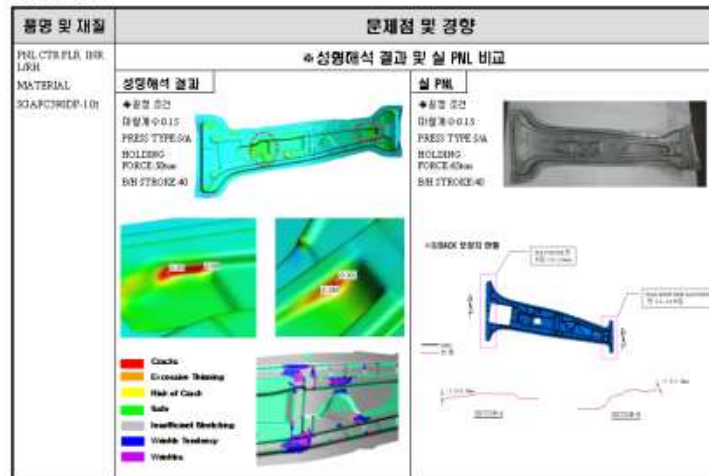


Technology

COLD STAMPING DIE TECHNOLOGY

1. High Tensile(590~1180Mpa) Strength Steel

차종:VI-CAR

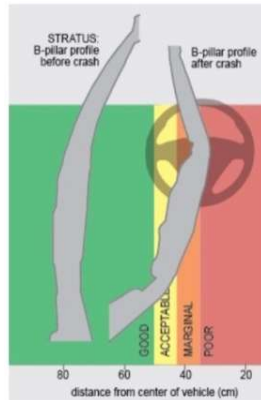


- . Spring / Back and forming effectiveness verification through high tensile strength steel forming analysis
- . Prediction & verification of empirical correction factors
- . Strengthening of pre-forming analysis for high tensile strength steel and correction value prediction
 - : Strengthening forming analysis through optimal product design
 - : Empirical optimum correction value prediction by D / B construction

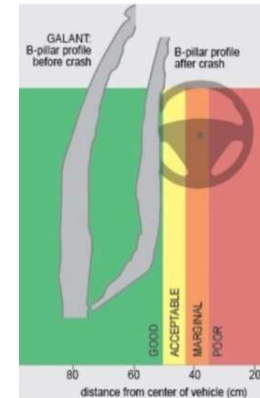
HOT STAMPING TECHNOLOGY

1 . Necessity for B - PILLAR combined strength

- Parts with varying tensile strengths for each are that are suitable to protect the driver during a vehicle collision

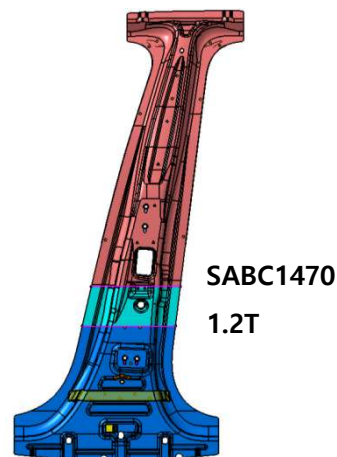
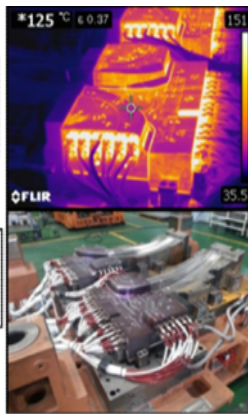
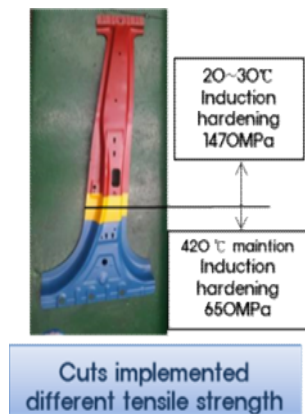


POOR

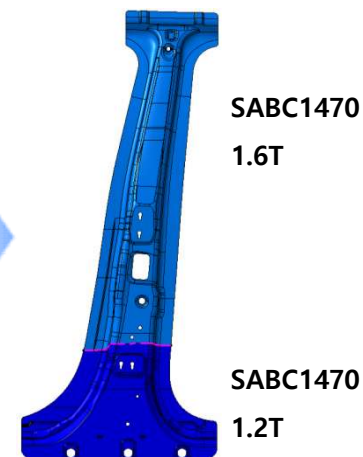


GOOD

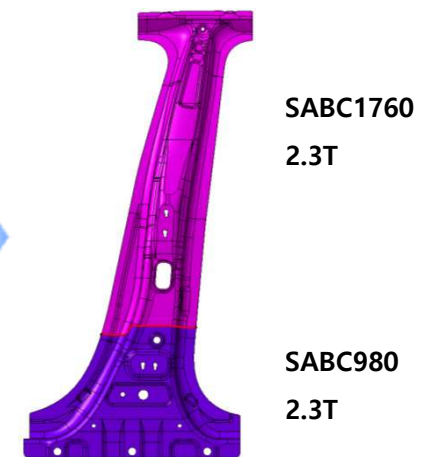
2 . Changes in technology for applying different strengths in the B - Pillar



. Partial Quenching



. Same TWB

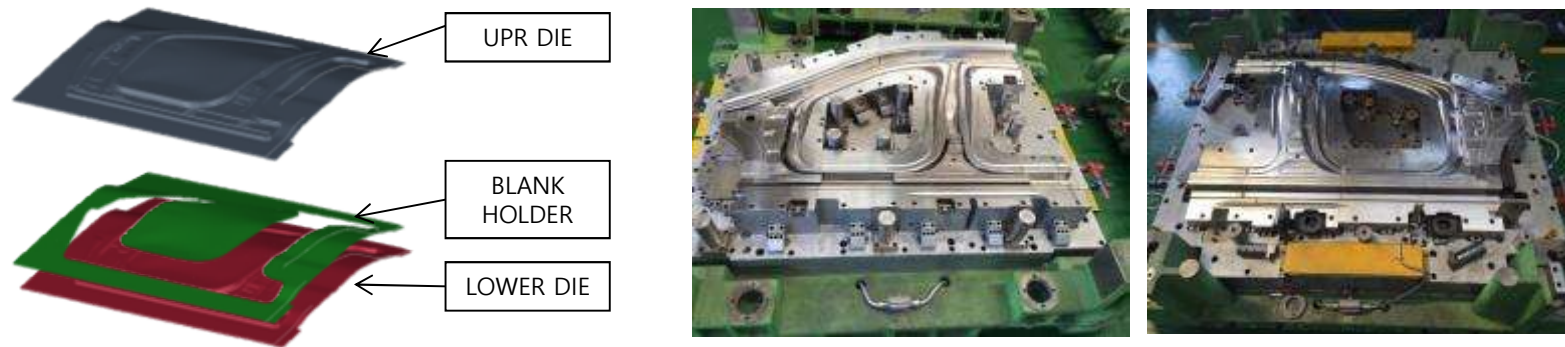


. Different TWB

HOT STAMPING TECHNOLOGY

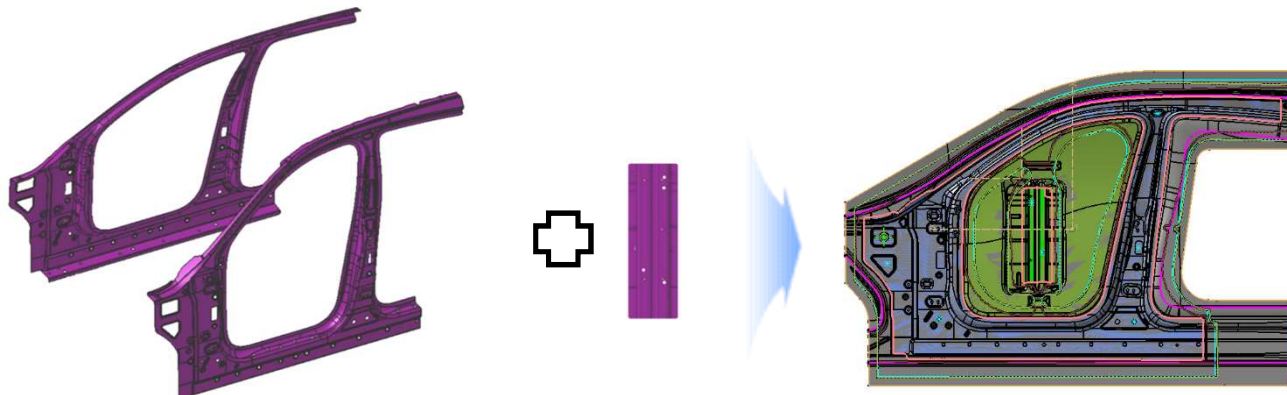
3 . REF SIDE OTR (Door Ring) Integrated Parts

- Reduces the weight of the automobile components through hot stamping application
(Reduction in material thickness, reduction of component parts, strength hardening)
- . Contents
 - Every point of production (FRT PLR OTR , RAIL ROOF SIDE, CTR PLR OTR, SIDE SILL OTR) includes welding assembly
 - ➔ EX. Forming REINF SIDE OTR using integrated hot stamping die



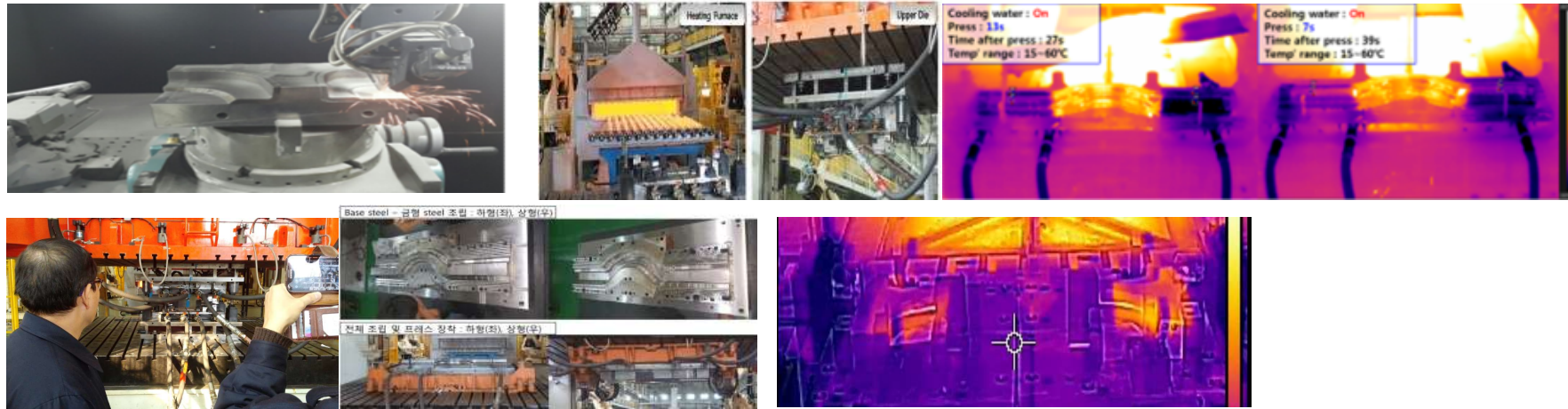
4 . REF SIDE OTR (Door Ring) Integrated Yield Improvement

- Simultaneous forming of products with the same thickness on the integrated SIDE OTR door part to improve yield



Forming Technology (Using 3D Printing)

1. Hot stamping die in-built cooling channel



- . International joint technology development by Euro Star 2 Project
 - Korea : 4 Companies including IJS
 - Spain : ROVALMA
- . Enhanced cooling channels within die to achieve the desired shape
- . Maximizes cooling efficiency with flexible design
 - (40% reduction in average temperature)
- . Reduces cycle time by more than 40%

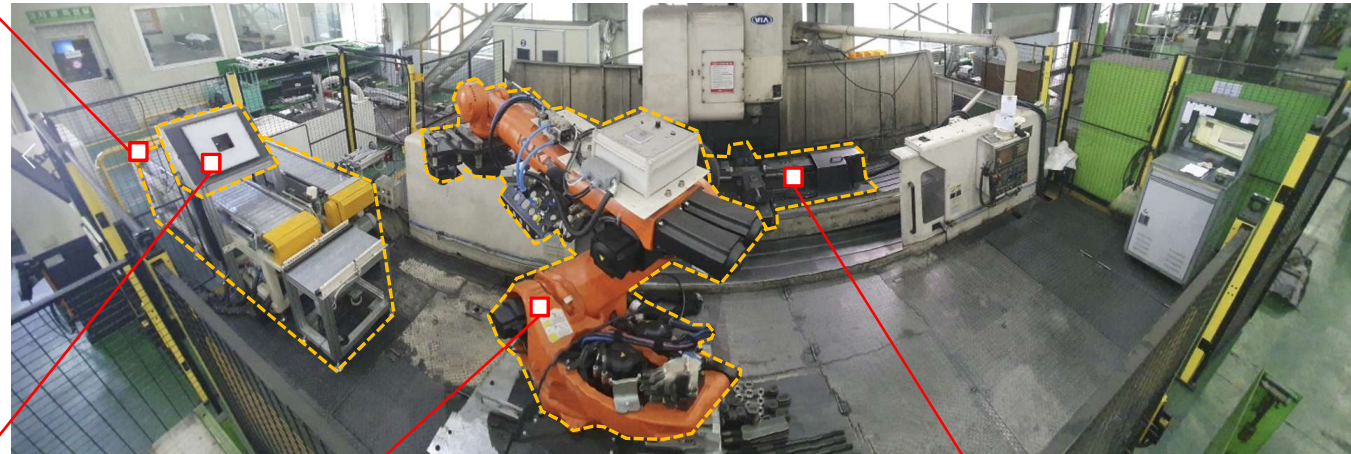
SMART JIG SYSTEM

1. Process

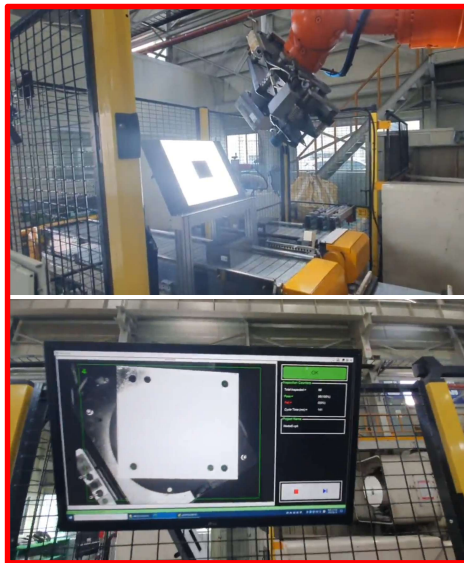
- 1) Automatic transfer of processed steel and size adjustment by smart jig; capable of clamping
- 2) After processing, steel is also taken out after visual inspection with a transportation robot



< Steel transfer conveyor >



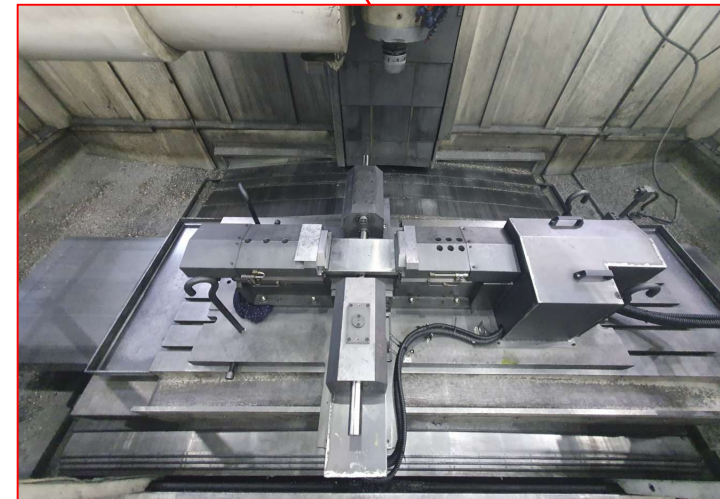
< Panoramic view of smart jig system >



< Vision inspection >



< Steel transfer robot >

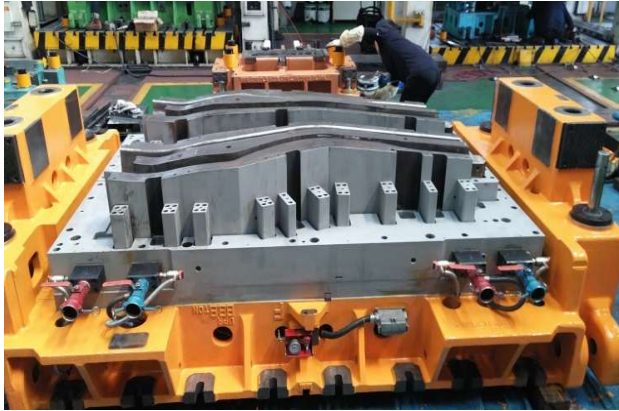


< Smart jig >

Portfolio

Hot Stamping Die

- MBR RR FLR SIDE L/R



- MBR RR FLR SIDE FRT



- REINF ROOF SIDE OTR L/R

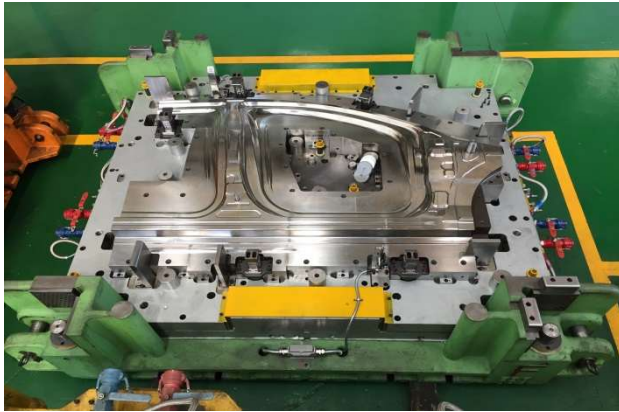


- REINF FR PLR OTR UPR L/R

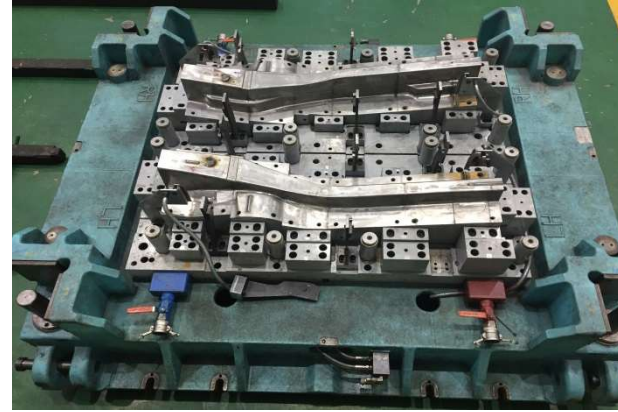


Hot Stamping Die

- REF SIDE OTR L/R



- MBR SIDE RR LWR L/R



- MBR RR FLR SIDE L/R



- MBR FRT SIDE RR LWR L/R



Hot Stamping Die

REF ROOF SIDE OTR L/R

NO	MODEL	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE	PICTURE
1	YP	71138/48-A9000	REF ROOF SIDE OTR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
2	HI	71131/D2000	REF FRT PLR INR OTR LWR L/R		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
3		71454/64-D2000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)		
4	ADc	71138/48-F2000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)	
5	HC5	71132/42-J9000	REINF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
6	BD4	71152/62-M6000	REF ROOF SIDE OTR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
7	BD5	71138/48-M6500	REF ROOF SIDE OTR RR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
8	RG3	71454/64-T1000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
9	PZ1A	63122/522-T20AA	STIFF ROOF SIDE R/L		SABC1470 2.0t	HOT STAMPING (GUNDRILL)	TOPRE (JAPAN)	
10	NX4C	71152/62-N8000	ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)	
11	IK 5/B	71454/64-G9700	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
12	NX4	71151/61-N9000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (PATCH)	HYUNDAI MOTOR	
13		71177/87-N9000	REF CTR PLR OTR UPR L/R		SABC1470 1.2t	HOT STAMPING (PATCH)		
14	NX4-OB	71151/61-K5000	REF ROOF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
15		71177/87-K5000	REF CTR PLR OTR UPR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)		
16	T43A	63122/522-T43A	STIFF ROOF SIDE R/L		SABC1470 2.0t	HOT STAMPING (GUNDRILL)	TOPRE (JAPAN)	
17	SG2	71152/62-AT000	REF ROOF SIDE OTR L/R		SABC1470 1.2,1.4t	HOT STAMPING (TWB)	KIA MOTOR	
18	MX5	71152/62-P6000	REF ROOF SIDE OTR L/R		SABC1470 1.6t / SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
19	CL4	71152/62-GG000&65772/82-GG000	REF ROOF SIDE OTR L/R&S/SILL INR RR L/R		SABC1470 1.6t / SABC1470 1.0t	HOT STAMPING (TWB)	KIA MOTOR	

Hot Stamping Die

REF CTR PLR OTR L/R

NO	MODEL	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE	PICTURE
1	M7(ME)	71332/42-GO000	REF CTR PLR OTR L/R		SABC1760 2.3t / SABC980 2.3t	HOT STAMPING (TWB)	HYUNDAI MOTOR	
2	CL4	71332/42-GG000	REF CTR PLR OTR L/R		SABC1760 1.6t / SABC780 1.4t	HOT STAMPING (TWB)	KIA MOTOR	
3	SV	71332/42-EV000	REF CTR PLR OTR L/R		SABC1760 2.0t / SABC980 2.0t	HOT STAMPING (TWB)		
4	CT	71332/42-EZ000	REF CTR PLR OTR L/R		SABC1760 2.0t / SABC780 2.0t	HOT STAMPING (TWB)	KIA MOTOR	
5	9BQB	42891349/55	REF CTR PLR OTR L/R		SABC1470 1.5T / 1.2T	HOT STAMPING (PATCH)	AUTOGEN	
6	NBr4 (HCr)	71331/41-F9000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR	
7	FBr4	71331/41-H0000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR	
8	ADC -PHEV	71132/42-F2000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)		
9	SQ	71132/42-J1000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI-STEEL (CHINA)	
10	DN8	71332/42-L1000	REF-CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)		
11	QX	71332/42-K2000	REF CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR	
12	DN8	71332/42-L1000 2호금형	REF-CTR PLR OTR L/R		SABC1470 1.2t	HOT STAMPING (PARTIAL QUENQING)	HYUNDAI MOTOR	
13	RG3	71332/42-T1000	REF CTR PLR OTR L/R		SABC1470 1.2T	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
14	NH2	71354/64-XH000	REF CTR PLR OTR LWR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	

Hot Stamping Die

REF SIDE OTR L/R (DOOR RING)

NO	MODEL	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE	PICTURE
15	PDeWG	71132/42-G4200	REF SIDE OTR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
16	JX1	71312/22-T6000 65176/86-T6000	REF SIDE OTR L/R& MBR FR SEAT CROSS RR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	

Hot Stamping Die

REF FRT PLR OTR UPR/LWR L/R

NO	MODEL	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE	PICTURE
1	LF	71178/88-C1000	REF FRT PLR OTR UPR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
2	UM	71131/41-C5000	REF FRT PLR OTR LWR L/R		SABC1470 1.2t	HOT STAMPING (SHELL)	HYUNDAI MOTOR	
3	TLc	71132/42-D3000	REF FRT PLR OTR LWR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)	
4	YC	71131/41-F9000	FRT PLR OTR UPR L/R		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
5		71153/63-F9000	FRT PLR OTR LWR L/R		SABC1470 1.0t	HOT STAMPING (GUNDRILL)		
6	HI	71131/D2000	REF FRT PLR INR OTR LWR L/R		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
7	JS	71134/44-J3000	REF FRT PLR OTR UPR L/R (LHD) 4CAVITY		SABC1470 1.4/1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
8	BD4	71132/42-M6000	REF FRT PLR OTR LWR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	KIA	
9	RG3	71178/88-T1000	REF FRT PLR OTR UPR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
10	NE	71132/42-GI000	REINF FRT PLR OTR LWR L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	

Hot Stamping Die

MBR FRT SIDE RR UPR L/R

NO	MODEL	PART NO	PART NAME	SKETCH	MATERIAL	TYPE	NOTE	PICTURE
1	LF	64671/81-C1000	MBR FRT SIDE RR UPR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
2	TLc	64671/81-D3000	MBR FRT SIDE RR UPR L/R		SABC1470 2.0t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)	
3	YC	64671/81-F2000	MBR FRT SIDE RR LWR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
4	JF	64671-C1000	MBR FRT SIDE RR UPR L/R		SABC1470 1.6t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
5	QL	64671/81-D3000	MBR FRT SIDE RR LWR L/R		SABC1470 2.0t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
6		65712/22-D3000	MBR RR FLR SIDE L/R		SABC1470 1.8t	HOT STAMPING (GUNDRILL)		
7	Adc	64672/82-F2000	MBR FRT SIDE RR LWR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)	
8	DN8	64672/82-L1000	MBR FRT SIDE RR LWR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
9	TL	65712/22-D3000&64672/82-D3000	MBR RR FLR SIDE FRT&MBR FRT SIDE RR LWR		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
10	NE	64758/68-GI000	SUPT-FR S/ABS HSG LWR L/R		SABC1470 1.6t	SABC1470 1.6t	HOT STAMPING (GUNDRILL)	
11		64672/82-GI000	MBR FRT SIDE RR LWR L/R		SABC1470 1.6t	SABC1470 1.6t	HOT STAMPING (GUNDRILL)	
12		64334/44-GI000	MBR DASH CROSS SIDE L/R		SABC1470 1.8t	SABC1470 1.8t	HOT STAMPING (GUNDRILL)	

Hot Stamping Die

MBR RR FLR SIDE L/R

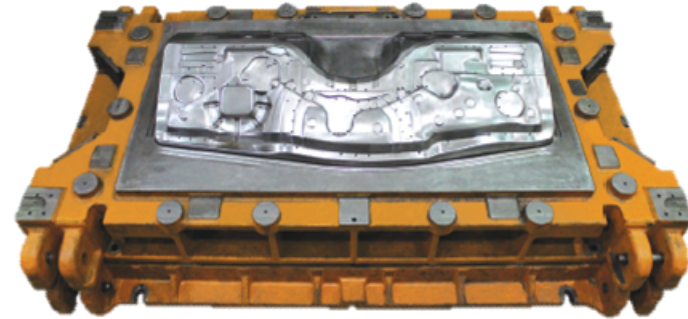
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1	TLc	65711/21-D7000	MBR RR FLR SIDE L/R		SABC1470 1.8t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)	
2	AE-EV	65711/21-G7000	MBR RR FLR SIDE L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
3	IG	65711/21-C1000	MBR RR FLR SIDE FRT L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
4	TL	65712/22-D3000	MBR RR FLR SIDE FRT L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
5	QL	65712/22-D3000	MBR RR FLR SIDE L/R		SABC1470 1.8t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
6	YP	65712/22-A9000	MBR RR FLR SIDE L/R		SABC1470 1.2t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
7	ADC-PHEV	65712/22-S7000	MBR RR FLR SIDE FRT L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI-STEEL (CHINA)	
8	OS_EV	65522-K4000	EXTN RR FLR FRT		SABC1470 1.0t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
9		65712/22-K4000	MBR RR FLR SIDE FR L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)		
10	TL	65712/22-D3000&64672/82-D3000	MBR RR FLR SIDE FRT&MBR FRT SIDE RR LWR		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
11	JX1	65712/22-T6000	MBR RR FLR SIDE L/R		SABC1470 1.2~1.6t	HOT STAMPING (TRB)	HYUNDAI MOTOR	
12	OS_HEV	65712/22-CM000	MBR RR FLR SIDE FRT LH/RH		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
13	CD WGN PHEV	65712/22-J7000	MBR RR FLR SIDE FRT L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
14	KA4	65712/22-R0000	MBR RR FLR SIDE L/R		SABC1470 1.8t	HOT STAMPING (SHELL)	KIA MOTOR	
15	SG2-EV	65712/22-AO000	MBR RR FLR SIDE L/R		SABC1470 1.4t	HOT STAMPING (GUNDRILL)	KIA MOTOR	
16	SX2-HEV	65712/22-DF000	MBR RR FLR SIDE L/R		SABC1470 1.4t	HOT STAMPING (TWB)	HYUNDAI MOTOR	
17	SX2-EV	65712/22-BF000	MBR RR FLR SIDE L/R		SABC1760 1.4t / SABC780 1.4t	HOT STAMPING (GUNDRILL)	HYUNDAI MOTOR	
18	SV	65712/22-EV000	MEMBER-RR FLOOR SIDE L/R		SABC1760 1.4t	HOT STAMPING (GUNDRILL)	KIA MOTOR	

Cold Stamping Die

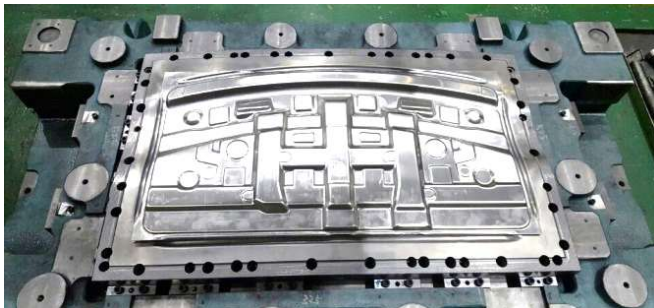
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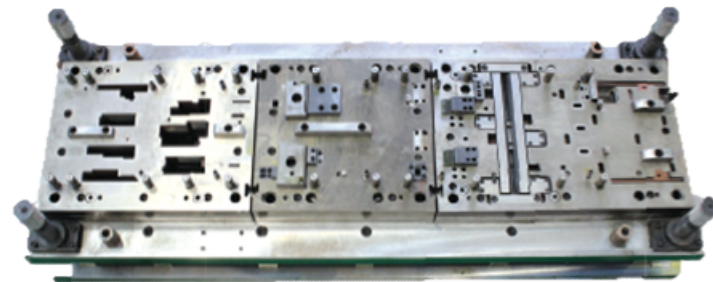
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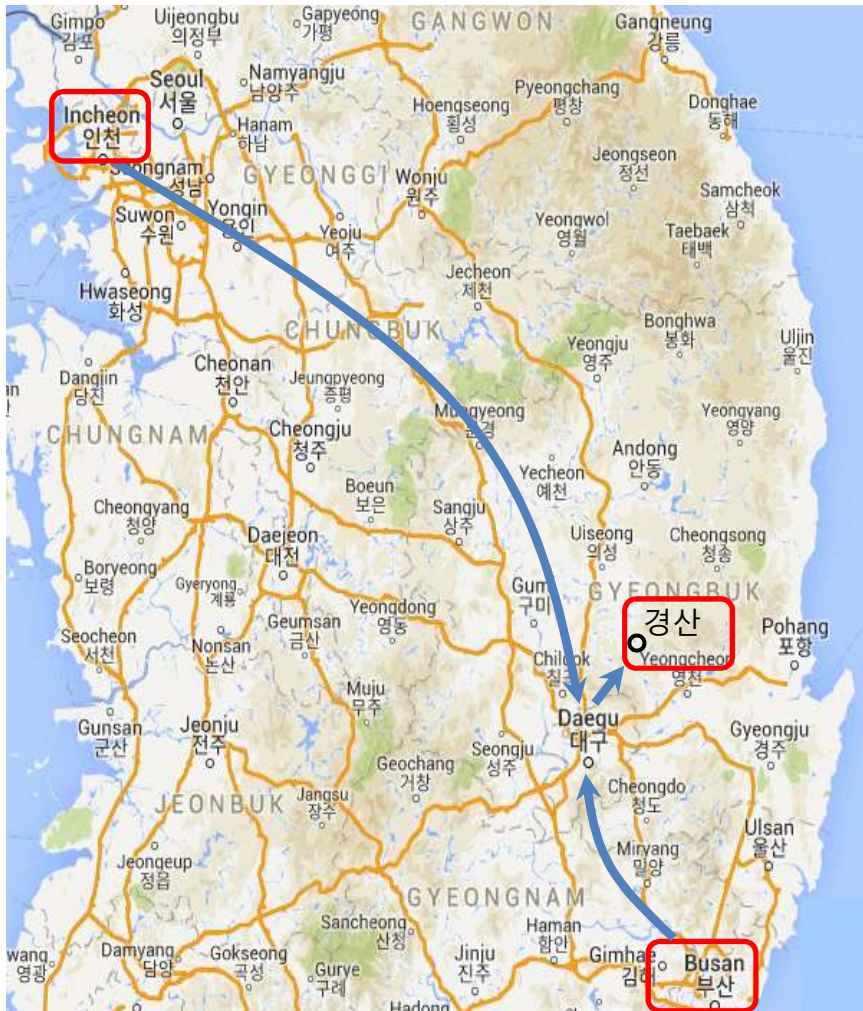
- P/TRAY CENTER(AI)



- Bus Bar(Clad)_PROGRESS



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Thank you